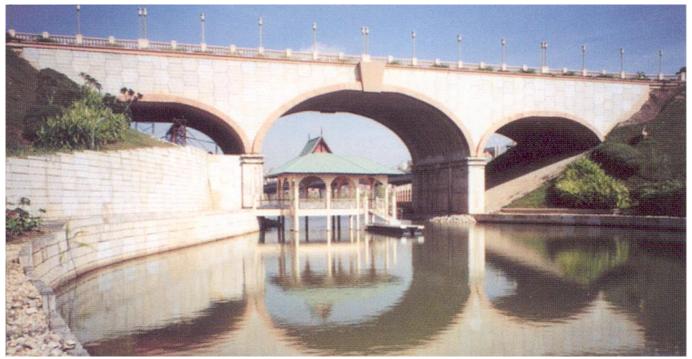
The BEBO[®] System



The world's largest span precast concrete arch bridge – the 25 metre BEBO centre span – in Putrajaya Malaysia.

The Best Overfilled Arch Structures Worldwide

Used by: bridge suppliers, property developers, authorities, general contractors, contractors and consultants



Culmannstrasse 56 • CH-8006 Zurich • Switzerland • Tel: +41 1 360 31 85 • Fax +41 1 360 3170 www.beboarch.com • e-mail: techcenter@beboarch.com

Bridges

Spans of 3 metres to 31 metres and more for highway, road, railroad, river, lake, cycle path, golf course and culvert applications and many more.

- highly competitive
- extremely durable
- virtually maintenance free
- low life-cycle costs
- aesthetically pleasing



Tunnels

Cut-and-cover or cover-and-cut with up to 100 metres overfill

- railways, light rail or metro
- highways and transit roads
- utilities, conveyor belts for mass haulage
- sewage outfalls
- underpasses for industrial areas, airports, etc.
- Custom tunnel sections designed quickly to owner's requirements or specific site conditions.



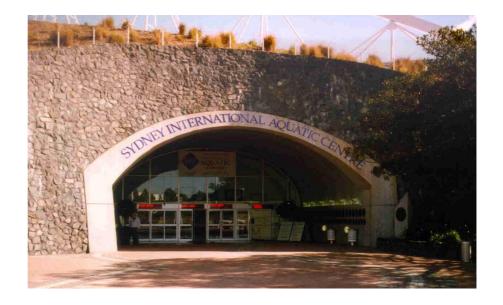
"Versatility is what makes the BEBO System so attractive for a multitude of applications"

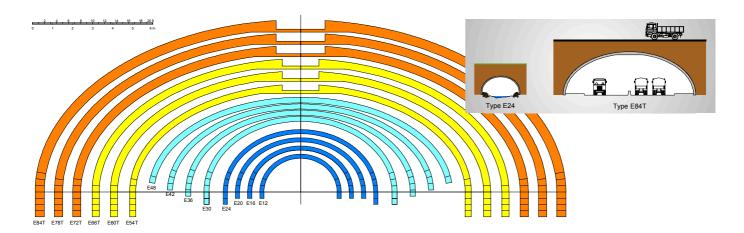


Underground Structures

Overfilled structures for garages, car parks, wine cellars, food storage, water retention, protective structures and even museums.

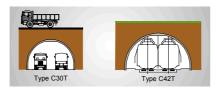
- minimise land usage
- maintain constant internal temperatures
- protect against natural catastrophes, crime, terrorism and weapons effects
- unique novelty features





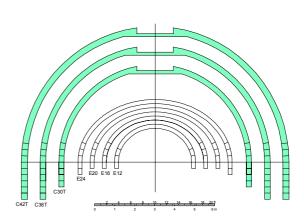
The E-Series

- 80 elliptical shapes spans of 3.6 to 25.5 metres
- single and twin leaf precast elements
- standard overfill heights of 0.4 to 4.5 metres
- designed for extreme traffic loads



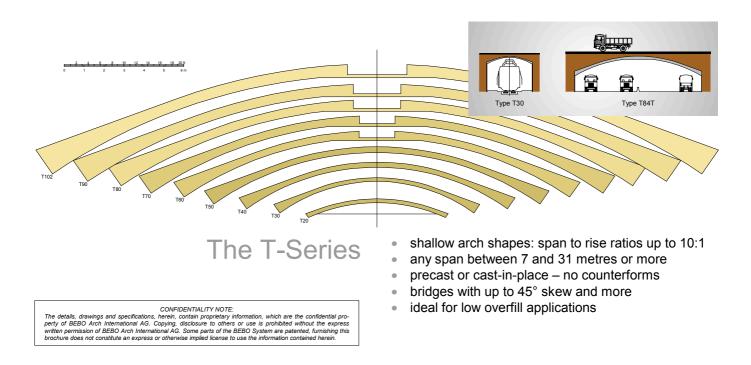
The C-Series

- 30 circular shapes spans of 9.1 to 12.8 metres
 single and twin leaf precast elements
 standard overfill heights of 0.4 to 4.5 metres
 - dedicated design for up to 100 metres overfill
- optimised high overfill elements and foundations





"The BEBO System includes a large selection of highly efficient pre-engineered arch designs"





The world's largest precast overfilled concrete arch, an E84T BEBO under construction in Putrajaya, Malaysia.



A short, precast BEBO railroad tunnel designed to support high overfills and 500 tonne mining trucks.

"The comprehensive BEBO products and support services package is difficult to beat"

BEBO History and Application

BEBO arch development started with the first full size test in Switzerland in 1965.

The BEBO arch capitalises on soilstructure-interaction between the reinforced concrete arch / foundations and the surrounding fill.

Almost 500 BEBO structures – mostly precast bridges – have been



The BEBO 160 mm thick prototype arch demonstrated BEBO's ability to resist extreme loadings.



built since then in Europe, the United States, Canada, South East Asia and Australia.

The first BEBO structures were installed in 1966 and are still in excellent shape. Experience shows that overfilled reinforced concrete arch bridges are extremely durable and require virtually no mainte-



Testing of a BEBO structure, Large Span Culvert Field Test program, University of Massachusetts, 1997.



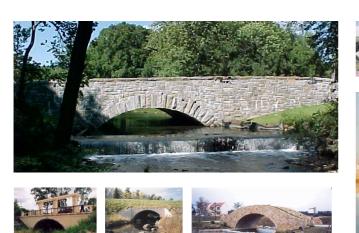
Space saving, flat profile, column free, precast BEBO parking garage under construction in Germany.



nance: They have no exposed bridge deck, no transition joints or slabs and no moving bearings. Over the years, a wealth of BEBO experience has been accumulated. Various patents underline the uniqueness of the BEBO system, including the latest development: The new T-Series arches.



Stoney Brook – A typical, safe and durable small to medium span BEBO bridge application.



"BEBO's experience over many decades and countless applications instils confidence"

