

**INSTALLATION INSTRUCTIONS - PIPE**

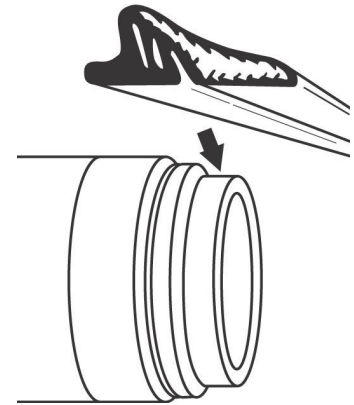


Ensure Bell, Spigot and Gasket are free from loose debris or foreign material.

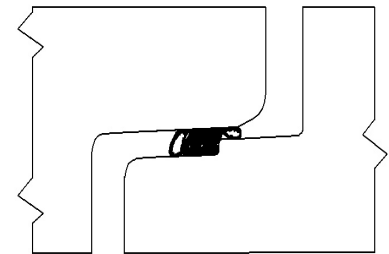
Stretch the gasket around the spigot, with the nose against the step, and the tube laying flat against the spigot..

EQUALIZATION IS NOT REQUIRED

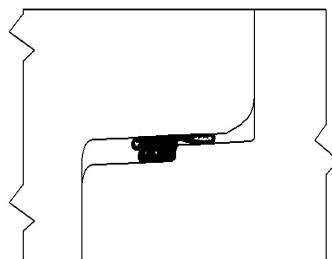
**DO NOT LUBRICATE.**



Align the spigot with the bell, ensuring equal clearance around the full periphery, and that the horizontal axes of the two pipes are in-line and parallel. Home the pipe using suitable mechanical means. The homing process will cause the lubricated tube to “roll” over itself, above the compression section, allowing the pipe to “Home”



Once fully homed, the compression section seals the total annular space; the rolling tube comes to rest within the small annular space - acting as a cushion against side loads, and the serrations act to resist joint pull-out.



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\*Tylox SuperSeal Gaskets are patented under US Patent 4934716